

Noelson Chemicals

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Formulation Guideline High Solid Epoxy-MIO Primer

Guideline:

Part A

Product Name	Suggested Amount %
Bisphenol A epoxy resin	14.0
Urea formaldehyde resin	1.5
Butyl alcohol	3.0
Xylene	6.0
Noelson™ MIO Grey	37.0
Noelson™ ZP 409-3	15.0
Talc filler	5.0
TiO ₂	5.0
Thixatrol ST	1.0
Butyl alcohol	2.0 (Added post mixing)
Xylene	10.5 (Added post mixing)

Part B

Product Name	Suggested Amount %
Epoxy resin hardener	65.0
Petroleum resin	35.0

A/B = 6:1 (by weight)

Disclaimer:

The guideline is provided for informational purposes only.

Note: the data given in this sheet are based on test results believed to be representative of the product, but should not be interpreted as binding specifications.