

Noelson Chemicals

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Formulation Guideline Water-Based Epoxy Primer

Guideline:

Part A

Product Name	Suggested Amount %
Water-based epoxy hardener	13.4
DI water	29.1
Dispersing agent	1.6
Leveling agent	0.5
Heavy calcium carbonate	18.5
Talc filler	18.0
Noelson™ Aluminum Tripolyphosphate TP-306	10.0
Noelson™ Iron Oxide 130N	8.0
Fumed silica	0.9

Part B

Product Name	Suggested Amount %
Water-based epoxy emulsion	87.0

Disclaimer:

The guideline is provided for informational purposes only.