

# Noelson Chemicals

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## Formulation Guideline 2K Epoxy Zinc Phosphate Anti-Corrosive Primer

### Guideline:

#### Part A

Product Name	Suggested Amount %
Epoxy resin (Epoxy equivalent: 600-700, Beckopox EP 301)	20.0
Epoxy resin (Epoxy equivalent: 180-200, Beckopox EP 116)	1.0
1-Methoxy-2-propanol (Solvent)	6.2
BYK 204 (Wetting agent)	0.5
Methyl isobutyl ketone (Solvent)	1.5
Xylene (Solvent)	9.0
10% Bentone SD-2 in Xylene (Anti-setting agent)	5.2
Fumed silica	0.4
Noelson™ ZP 409-3 (Zinc Phosphate)	6.6
Noelson™ Barium sulfate	18.0
Tac filler	17.0
TiO <sub>2</sub>	3.6

#### Part B

Product Name	Suggested Amount %
Epoxy resin hardener (Versamid 115)	11.0

### Disclaimer:

The guideline is provided for informational purposes only.

Note: the data given in this sheet are based on test results believed to be representative of the product, but should not be interpreted as binding specifications.

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