

Noelson Chemicals

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Formulation Guideline Water-Based Zinc Rich Primer

Guideline:

Part A

Product Name	Suggested Amount %
High modulus lithium silicate	20.0-30.0
Standard modulus lithium silicate	50.0-70.0

Part B

Product Name	Suggested Amount %
Bentonite	20.0-30.0
Plasticizer	30.0-40.0
Zinc dust	10.0-15.0 (325 mesh)
Noelson™ SFPP-800M	40.0-50.0

A/B = 2.5:1 (by weight)

Disclaimer:

The guideline is provided for informational purposes only.