

Noelson Chemicals

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Formulation Guideline Water-Based Zinc Rich Primer

Guideline:

Part A

Product Name	Suggested Amount %
Epoxy resin	3.66
Mixed solvents	10.92
Anti-settling agent	0.78
Wetting agent	0.32
Drying agent	0.66
Noelson™ Zinc Phosphate 409-1	3.5
Noelson™ SFPP-800M	19.0
Zinc dust	57.2

Part B

Product Name	Suggested Amount %
Polyamide resin	1.96
Mixed solvents	2
Zinc dust	10.0-15.0 (325 mesh)
Noelson™ SFPP-800M	40.0-50.0

A/B = 96.04:3.96 (by weight)

Disclaimer:

The guideline is provided for informational purposes only.